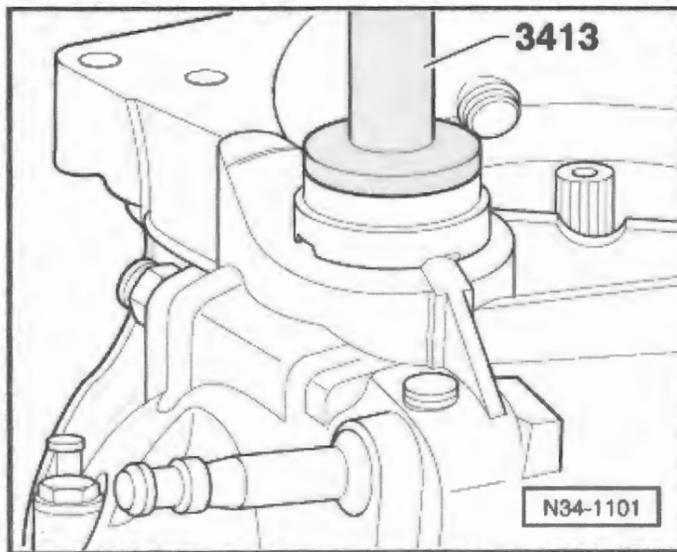


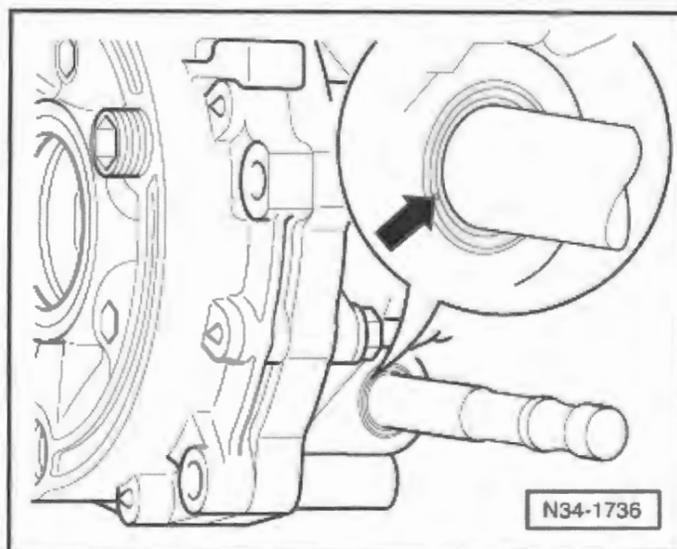
Driving in flange shaft oil seal (drive in onto stop)

- Pack space between sealing lip and dust lip with sealing grease -G 052 128 A1-



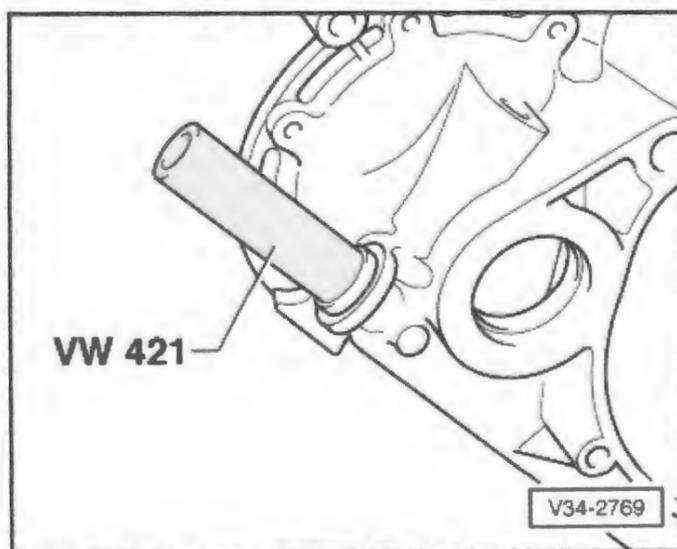
Prising out selector shaft oil seal

- Pull out selector shaft.
- Wind thin insulating tape around the selector shaft to avoid damaging it.
- Slide home the selector shaft again.
- Use a small screwdriver to carefully make a hole in the centre of the oil seal -arrow-
- Use a slightly larger screwdriver to prise out the oil seal.
- Remove the insulating tape and check the selector shaft for damage.



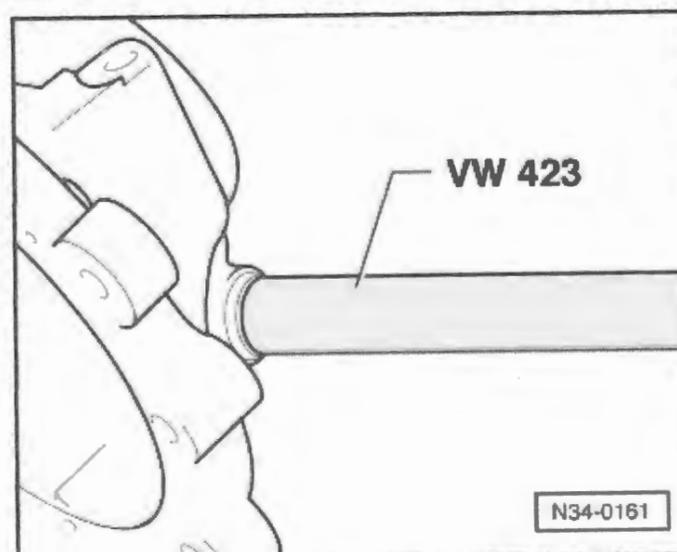
Pressing in selector shaft oil seal (press onto stop)

- Slide oil seal carefully over chamfer of selector shaft, turning oil seal at the same time



Removing and installing front ball sleeve

- Installation position: 10 mm beneath surface of housing



Removing and installing rear ball sleeve